Highway Contractors Financial Reporting, Taxation & Best Practices

And Other Good Stuff to Know

Carolina Asphalt Pavement Association Belmond Charleston Place - Charleston, South Carolina April 4, 2019

Presented by Robert A. Davidson, CPA

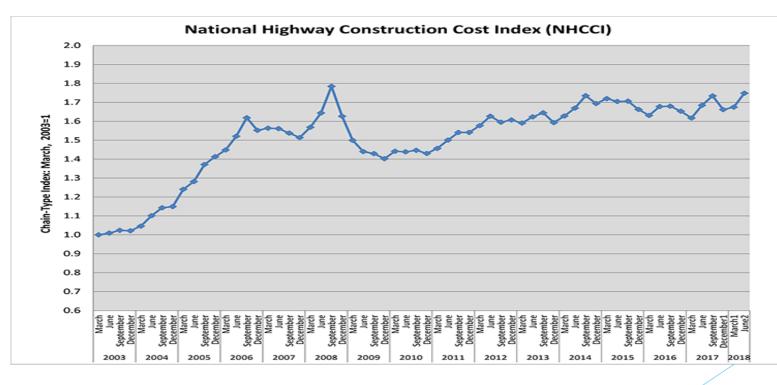
rdcpa@outlook.com · www.RDavidsonConsulting.com · (615)714-7916

Highway Construction Industry Overview & Trends

Current trends, observations and "ignorant" predictions

- a. Construction economy is good but always practice "cautious optimism"
 - 2017 and 2018 were the best years since 2007 most contractors reported good profits and increased backlog for 2019-20
 - About 10% of heavy highway contractors still reporting an operating loss (per Travelers database)
 - Government budget issues are still looming 12 States and Federal government are "technically insolvent"
 - Construction industry generally has a recession every 5 to 7-year period - plan for a slow-down in 2020-2021?
 - Housing prices vs. wages have reached 2007 bubble level

- b. Heavy highway, asphalt paving, utility and infrastructure contractors continue to do better than other construction specialties
 - Profit margins are tight in some regions, but better than general contractor building industry
 - Bid prices remain low and competitive in certain areas foreign contractors have kept prices tighter in some states (NC, TX, FL, CA)
 - FHWA statistics released in June 2019 report highway construction costs are up 74.8% (1.7485 index) from 2003 through 2018



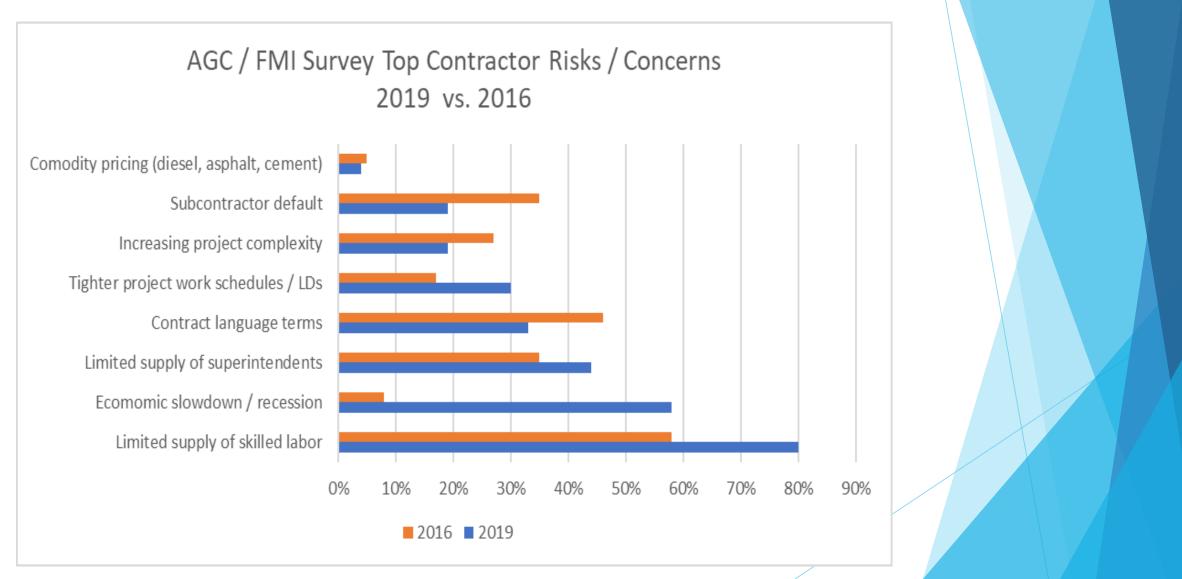
 Significant components of 74.8% NCCI Index increase - percent change in cost from 2003 through 2018 (Federal Reserve Data)

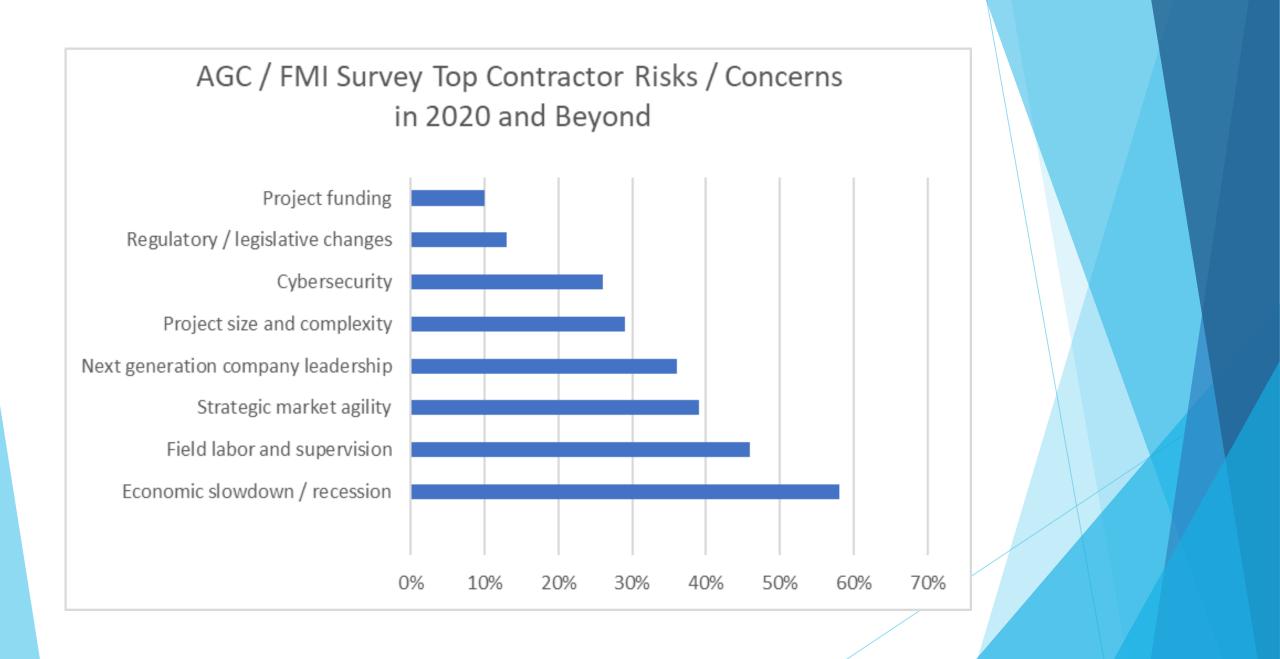
Federal Highway Administration	
National Construction Cost Index - 2003-20)18
15-Year Costs of Construction Index	
	% Increase
	in Costs
National Highway Construction Cost Index	74.8%
Key cost components:	
Wages	42.6%
Liquid asphalt	106.4%
Diesel #2	97.6%
Cement	63.8%
Crushed limestone	95.8%
Construction equipment index	44.2%

• Federal gas tax of 18.4 cents has not increased since 1993

- Adjusted for the 74.8% NCCI index <u>15-years since 2003</u>:
 - > Federal gas tax of 18.4 cents should be 32.16 cents
 - Tennessee gas tax of 20 cents should be 34.96 cents (increased to 26 cents in 2019)
 - South Carolina gas tax of 16 cents should be 27.9 cents (increase to 28 cent by 2023)
 - > North Carolina gas tax of 35 cents is highest in Southeast
- Vehicle mpg efficiency has reduced gas consumption and gas tax per mile by about 29% in 15 years
- Combined federal and state gas tax "user fees" to ride on the highway is at least 50% cheaper per mile than it was in 2003

c. AGC / FMI Contractor Survey





- d. Surety bond credit is more difficult, but not as tough as it should be
 - Several significant contractor failures/surety claims reported in 2014-18 recent failures in NC, FL, MS, TN, TX & GA
 - Zurich is reporting a \$400 million bond loss in Canada for 2018-19
 - Big 6 sureties write 55% of surety bonds Travelers, Liberty, Zurich, CNA, Chubb & Hartford - loss ratio under 20% in 2017; Zurich 71% in 2019

Travelers Surety							
Highway and Bridge Contracts - 20	and Bridge Contracts - 2017HighwaysHighwaysBridge						
	Highways						
Number of contractors	349	186					
Number of contracts	1,959	868					
Total contract value	\$ 34,000,000,000	\$ 11,600,000,000					
Average contract amount	\$ 17,355,794	\$ 13,364,055					
Median contract amount	\$ 5,000,000	\$ 3,000,000					
Average gross profit %	9.7%	11.1%					
Contracts reporting profit gain	40%	41%					
Contracts reporting profit fade	39%	38%					
Contracts > \$100MM reporting fade	54%	66%					
Contract reporting gross loss	12%	11%					

- e. Industry consolidation is trending up
 - CFMA Survey in 2017 70% are considering strategic mergers, acquisition, sale or diversification
 - Market share ENR Top 100 Contractors in 2003 = 18%
 - Market share ENR Top 100 Contractors in <u>2017</u> = 30%
 - US has 120,000 fewer contractors in 2017 than 2007
- f. More self-performed work less subcontracting specialty items
 - Industry-wide trend to increase revenue and margins
 - Main driver of consolidation trend

- g. Larger single job sizes CMGC and design/build projects
 - State DOTs are trending toward "mega projects"
 - Some contracts require contractor provided construction period financing - payment after completion
 - Joint ventures are common for these projects
- h. Other contract trends:
 - Extended period warranties liability issues 5 to 7 years
 - Contractor "Gap" financing contractor must finance part of the work - 30%-50% is common with payment 1-year after completion
- i. Since my first year in 1976, the contractors that didn't change, improve and plan are no longer around

Best Practices for Heavy Highway Infrastructure Contractors

1. Learn & Understand Construction Accounting & Taxation Basics

- a. Accounting is the language of business
- b. Percentage of completion only method allowed by GAAP for Contractors
 - Understand the contract "WIP" schedules Surety and IRS do
 - Required cost to cost measurement of % complete
 - Tracks the financial progress of the job with the original cost budget
- c. Learn the "healthy contractor benchmarks" for your Company (#2 below)
 - How does your surety rate your company's financial status?

- d. Develop a working knowledge about construction taxation
 - Tax exemptions for contractors under \$25 million in annual revenue
 - Cash basis method for non-long-term contracts exempt from POC method
 - New Section 199 deduction for pass-through entities
 - > LLCs and S-Corp pay effective max Federal tax rate of about 29%
 - > C-Corporation pay effective max Federal tax rate of 21%
 - Consider significant impact of \$10,000 limit on state income tax deduction on Federal tax return
 - Understand lookback calculation
 - Depreciation deduction 100% for both new and used equipment
 - Contractors must understand multi-sate tax laws and apportionment rules - BEFORE bidding the job in a new state
 - Travel reimbursement tax savings for employees working out of town requiring overnight travel

2. Evaluate the Financial Strength of your Company - set conservative benchmarks and financial goals

- a. Cash balances greater than 5% of annual revenue (non-borrowed)
 - \$100 million in revenue requires a minimum of \$5 million in excess cash
- b. Tangible <u>equity</u> of 10% to 15% of annual revenue
 - Deduct bad assets like goodwill, uncollectible receivables & bad investments
 - Deduct off balance sheet tax liabilities (LLC and S-Corp)

- c. Tangible working capital of at least 5% to 10% of annual revenue
 - More contractors fail due to insufficient working capital than any other reason running out of cash is #1 reason for failure
 - Reduced by bad receivables, old inventories (i.e. unusable RAP), under-billings, prepaid expenses, etc.
 - Don't forget to deduct income taxes owed after year-end
- d. No significant under billings (Costs & estimated earnings in excess of billings)
 - Usually a loss or fade "Is it dumb or dishonest?"
 - Most dangerous balance sheet account high under-billings indicate poor cash/job management and potential overstatement of profit
 - Under-billings are taxable. Don't send the IRS 30% tax on money you don't have!

- e. Over-billings of at least 2% of annual contract revenue (Billings in excess of costs & estimated earnings) But 5% is best-of-class
 - Completion costs and punch list items
 - Warranty and call back work
 - Profit fade and collectability (bad debt) reserve
 - High % indicates conservative job reporting
 - Tax deductible keep your 30% until earned!
 - Must exceed non-borrowed cash balances
 - "Under-billing is bad... Over-billing should be in the bank"

Construction Company Inc.		Ех	thibit A - Page	1 0	of 2	
Benchmarking Analysis						
Discretionary Pre-Tax Income and EBITDA			12/31/2018	-	12/31/2017	 12/31/2016
Net income (pre-tax)		\$	7,000,000	\$	2,200,000	\$ 5,400,00
Adjustments:						
Owner bonus - profit distributions			2,200,000		1,700,000	1,200,00
Gain on sale of equipment			(225,000)		(200,000)	(320,00
Adjustments to revenue for:						
POC increase (decrease) - deferred revenue	le		2,588,000		(200,000)	2,550,00
Insurance reserve (decrease)			(150,000)		50,000	100,00
Discretionary pre-tax income			11,413,000		3,550,000	8,930,00
EBITDA adjustments:						
Depreciation			5,500,000		5,200,000	4,900,00
Interest expense			500,000		450,000	400,00
Discretionary EBITDA		\$	17,413,000	\$	9,200,000	\$ 14,230,00
Equipment purchases - Cap-Ex			(5,800,000)		(6,200,000)	(6,000,00
Net cash provided - net of Cap-Ex			11,613,000		3,000,000	8,230,00
Valuation at 5x EBITDA, net of cap-ex		\$	87,065,000	\$	46,000,000	\$ 71,150,00
Valuation at 5x Average EBITDA (3-year)		\$	68,071,667			
Total equipment purchased since 2016 - Cap-Ex		\$	18,000,000			
Key ratios and benchmarks	Goal		12/31/2018		12/31/2017	12/31/2016
Balance Sheet						
Cash and equivalents		\$	19,500,000	\$	18,000,000	\$ 13,800,00
Cash to revenue percentage	>5%		10.7%		11.0%	9.5
Working capital			25,000,000		18,000,000	17,700,00
Working capital to revenue	>10.0%		13.7%		11.0%	12.1
Tangible working capital			21,500,000		14,500,000	14,200,00
Tangible working capital to revenue	>7.5%		11.8%		8.9%	9.7
Tangible WC to self performed revenue	>10%		13.9%		11.5%	13.3
Stockholders equity			44,000,000		38,000,000	36,000,00
Stockholders equity to revenue	>10%		24.2%		23.3%	24.7
Tangible Stockholders equity			40,000,000		34,000,000	32,000,00
Tangible equity to revenue	>15%		22.0%		20.9%	21.9
Tangible equity to self-performed revenue	>15%		0.0%		0.0%	0.0
Total related party receivables			1,100,000		2,000,000	1,800,00
Underbillings			612,000		1,100,000	500,00
Overbillings (job borrow)			9,300,000		7,200,000	6,800,00
Net overbilling			8,688,000		6,100,000	6,300,00
Net overbilling to revenue	> 2.0%		4.77%		3.74%	4.32
Cash to net overbilling ratio	>150%		224.45%		295.08%	219.05
Cush to het overbuing rutto						F (00.00
Total interest bearing debt			5,600,000		7,600,000	5,600,00
· · · · ·	< 50%		5,600,000 12.7%		20.0%	5,600,00

Construction Company Inc.		Exhibit A - Page	2 of 2	
Benchmarking Analysis				
Operations	Goal	12/31/2018	12/31/2017	<u>12/31/2016</u>
Revenues		\$ 182,000,000	\$ 163,000,000	\$ 146,000,00
Subcontract expense		(27,000,000)	(37,000,000)	(39,000,00
Revenues - self performed - net of subs		155,000,000	126,000,000	107,000,00
Gross profit		17,600,000	16,500,000	15,400,00
Gross profit percentage	>8%	9.7%	10.1%	10.5
GP % - net of subs	>10%	11.4%	13.1%	14.4
General and administrative		10,600,000	14,300,000	10,000,00
G & A to revenue	<7%	5.8%	8.8%	6.8
G & A before mgmt fees & profit bonus		8,400,000	12,600,000	8,800,00
G & A to rev. before mgmt fees	<3%	4.6%	7.7%	6.0
Net income		7,000,000	2,200,000	5,400,00
Net income before profit bonus		9,200,000	3,900,000	6,600,00
Net income % before fees & bonus	>2%	5.1%	2.4%	4.5
Net income before mgmt & profit bonus & depre	c	14,700,000	9,100,000	11,500,00
Cash flow coverage - over 40% of debt	> 200%	656.3%	299.3%	513.4
Contract backlog revenue		90,000,000	86,000,000	64,000,00
Contract backlog - estimated gross profit		8,100,000	7,600,000	6,900,00
Contract backlog - estimated gross profit %	>10%	9.0%	8.8%	10.8
Contract backlog - gross profit to G&A	> 50%	76.4%	53.1%	69.0
Contract backlog - gross profit to revenue	> 60%	49.5%	52.8%	43.8
Equipment and Shop	Goal	12/31/2018	12/31/2017	12/31/2016
Original cost of equipment and plants		\$ 53,000,000	\$ 51,000,000	\$ 41,000,00
Book value of equipment and plants, net		27,000,000	22,000,000	18,000,00
Newness ratio (BV / cost)	> 40%	51%	43%	44
Average age of rolling stock		4.80	5.10	5.2
Average age of vehicles		3.80	4.50	3.5
Number of equipment pieces (rolling stock only)		248	231	22
Mechanics - average number employed		11	10	1
Equipment pieces per mechanic	< 24>	22.5	23.1	18.
Total budgeted hours per piece @ 1200		297,600	277,200	271,20
Hours charged to plants and job cost		244,000	211,000	185,00
Utilization rate - company average	> 80%	82%	76%	68
		10/01/0010	12/21/2017	10/01/0611
Employment benchmarks		<u>12/31/2018</u>	<u>12/31/2017</u>	<u>12/31/2016</u>
Total persons employed - total for the year		399	422	42
		343	341	31
Average full time employees - weekly		56	81	10
Turnover amount				
Turnover amount Turnover rate	< 25%	16.33%	23.75%	34.94
Turnover amount	< 25%	16.33% 28	23.75% 35	
Turnover amount Turnover rate 1st year (rookie) employees on year-end payroll Percentage 1st year employees	< 10%			4
Turnover amount Turnover rate 1st year (rookie) employees on year-end payroll	< 10%	28	35	34.94 4 13.14 \$ 342,94

1	Iealthy Contractor Score card		Exhibit B	
+		Healthy		Total Points
-		Benchmark	Grade Points	Scorecard
. Т	Cangible equity to revenue	15.0%		
-	If greater than 15%		15.00	-
_	If greater than $10\% < 15\%$		10.00	-
_	If greater than 5% < 10%		5.00	-
_	If less than 2%		(5.00)	-
. Т	Sangible working capital to revenue	7.5%		
	If greater than 15%		15.00	-
	If greater than 10%		12.00	-
	If greater than $7.5\% < 10\%$		10.00	-
	If greater than $5\% < 7.5\%$		5.00	-
	If less than 2%		(1.00)	-
	If negative working capital		(10.00)	-
. E	Debt ratios			
	If interest debt to equity less than 30%		10.00	-
	If interest debt to equity $> 30\%$ and less than 80%		5.00	-
	If interest debt to equity greater than 100%		(1.00)	-
	If interest debt to equity greater than 200%		(5.00)	-
T	If cash flow coverage ratio greater than 2.00		5.00	-
T	If cash flow coverage ratio greater than 1.50		3.00	-
T	If cash flow coverage ratio less than 1.00		(2.00)	-
1	If unused LOC exceeds 5% of revenue		5.00	-
1	If LOC is fully borrowed at balance sheet date		(5.00)	-
.τ	Jnderbillings	0.0%	(0.00)	
	If underbillings less than 1% of contract revenue		2.00	_
+	If underbillings exceed $5\% < 10\%$ of contract revenue		(2.00)	_
+	If underbillings exceed 10% of contract revenue		(5.00)	
C	Dverbillings	5.0%	(5.00)	
. c	If overbillings exceed 5% of contract revenue	5.070	10.00	
+	If overbillings exceed $2\% < 5\%$ of contract revenue		5.00	
+	If overbillings are less than 1% of contract revenue		(1.00)	
N	Vet under/over billings	0.0%	(1.00)	
. 1	-	1	(10.00)	
6	If underbillings exceed overbillings by over 2% of revenue		(10.00)	-
. C	Cash (non-borrowed)	5.0%	15.00	
+	If cash exceeds 15% of annual revenue		15.00	-
+	If cash exceeds 10% of annual revenue		10.00	-
+	If cash exceeds 5% < 10% of annual revenue		5.00	-
	If cash is negative at balance sheet date	0.071	(5.00)	-
. C	General & administrative costs (G&A)	3.0%		
-	If G&A less is less than 4% of revenue		2.00	-
-	If G&A less is less than 3% of revenue		5.00	-
. E	Backlog			
-	If backlog gross profit exceeds 50% of G&A		3.00	-
-	Gross profit % on completed jobs exceed WIP est. %			
. C	Other			
	No jobs with loss jobs for the year		5.00	-
N	No claims or contract litigation		5.00	-
+		Total sco	re	-
C	Greater than 70 score = Best of Class			
	Greater than 50 score = Healthy			
_	Greater than 45 score = Good			
-	ower than 40 score = Financial issues			
	ower than 25 score = Unhealthy	1		

- 3. Re-Think Your Business Mix evaluate the types of work you perform and consider divestiture or diversification on a regular basis
- a. Prepare and maintain a 5-year schedule segregating contracts by customer, type, location, project manager, superintendent:
 - Called a "FADE / GAIN ANALYSIS"
 - Show original bid and final profit/loss (contract fade/gain)
 - What jobs make money...lose money? Customer, type, location, etc.
 - Do some project managers/superintendents consistently have jobs that fade? Gain?
 - Include bid spread comparison on fade/gain schedule: large bid spreads = less profit 90% of the time

4. Stay Alert for Merger or Acquisition Opportunities - diversification or expansion of current operations

- a. Be proactive don't wait for them to call you
- b. Some competitors or subcontractors are still struggling and need an exit strategy
- c. Some competitors or subcontractors are doing much better in 2019, but would like to quit "while on top" <u>before the next recession</u>
 - Health issues, retirement age, personal liability issues
 - No succession plan and no family in the business

- d. Who is your best competitor or subcontractor?
 - Do they have financial issues or unable to bond?
 - Age of ownership or key personnel?
 - Good key people?
 - Does their work niche fit your current operations?
- e. Key employee of failed sub or competitor? Be careful and cautious
 - Personal experience with employee
 - Create new division for diversification and self-performance

- f. Valuations are still low compared to 2006 levels
 - Earnings capitalization method: 4x-5x EBIT (earnings before interest and taxes)
 - Grading, excavation, utility 4x-5x (adjusted book value is more common than earnings cap method)
 - > Bridges and structures 5x-6x with earn-out contingency
 - > Asphalt paving 6x-8x EBIT
 - > Aggregates 8x-12x EBIT
 - EBIT is "normalized" for addbacks and deductions for non-recurring expenses, income and owner profit distributions
 - Depreciation is not free cash flow in construction valuations, so EBIT is most common measurement. If EBITDA used, it is adjusted for annual cap-ex
 - Earn-out purchase clause is conditional on revenue, profit, tonnages, key employee retentions, etc. Seller retains an incentive to transfer ownership successfully
 - It is still a buyer's market guaranteed values are moderate

- 5. Manage Your Equipment generally the most significant cost for heavy highway contractors
- a. Analyze equipment usage and equipment "P&L" reports for 5 years
 - Compares actual annual hours charges to job against total budgeted hours - "Utilization percentage"
 - > 80% + is good
 - > Under 50% is bad
 - Compares revenue (internal rate / external rental) with all costs: depreciation, repairs, maintenance, tires, insurance, shop overhead
 - > Break-even is good; small profit better
 - Loss for class of equipment indicates low rates
 - Profit for class of equipment indicates excessive rates
 - Standard budgeted hours for equipment is 1000 to 1200 hours, but varies for specialty pieces

- b. Do you have excessive idle equipment costs even in good years?
 - Do you have good controls over hourly equipment field reporting?
 - > Automatic GPS hour reporting?
 - > Hour meter reported daily by field superintendent?
 - Are hourly equipment rates calculated and updated annually?
 - Are dry rates too low compared to actual costs?
 - If used, are <u>wet</u> rates (include fuel) adjusted for changes in diesel prices as required?
 - Best practice: Obtain report comparing direct labor costs to equipment costs on each job. Significant difference in ratio of labor to equipment could indicate error or manipulation

- c. Analyze detailed shop, repair and maintenance costs for past 5 years
 - What would a 5% reduction add to your bottom line? 10% reduction?
 - Are your shop costs out of control?
 - Is it time to consider outsourcing major repairs?
 - Do you control parts and tires? Cost to equipment number?
 - Are mechanics held accountable for repair budget hours?
 - Most common theft in heavy highway contractors: Labor, tires, batteries, fuel
 - Best practice: create work order system for major repairs; cost labor, parts and overhead to repair and compare to budget

- d. Install and use a fuel management system
 - Calculate mpg for each vehicle and compare to expected rates
 - Monitor fuel tanks and deliveries
- e. Is it a good time to strategically reorganize your equipment operations?
 - Give consideration to the value of a newer and more efficient equipment fleet: What is value of fuel usage savings, reductions in repair costs, less downtime and improved work quality?
 - Tax depreciation is attractive 100% bonus continues until 2027 on new and used equipment
 - Better investment than the stock market

6. Know your True Job Cost - the #1 problem in the construction industry is that <u>some</u> <u>contractors do not know their true job cost</u>

- a. Evaluate and improve your internal control job cost system
 - Are direct labor, equipment, materials and subcontracts assigned to correct contracts and cost code?
 - Are field personnel trained to charge labor and equipment costs to correct phase code?
 - Is your system designed to provide accurate unit costs and compare to bid unit prices?
 - Are project managers "blocked" from shifting job costs between different jobs or phase codes?

- b. Asphalt plant should report profit on FOB plant sales only
 - Asphalt plant loss indicates "below cost" transfer price to job cost
 - Asphalt plant profit (in excess of FOB sales) indicates excessive transfer price to job cost
 - Adjust per ton asphalt transfer pricing for each job prior to bid and during construction phase
- c. RAP and RAS are not free!
- d. Is "full absorption job costing" utilized by your company (as required)?
 - All costs except general and administrative overhead are allocated to job cost
 - High G&A percentage indicates poor job cost allocation

- e. Many contractors erroneously omit these job cost allocations:
 - Unallocated equipment costs due to low internal rental rates or incorrect hourly usage reports
 - Shop costs and overhead (not fully covered by hourly equipment rates)
 - Insurance costs (should be in labor burden rates)
 - Technology and computer costs (job management, bidding, software, etc.)
 - Human resources HR department for recruiting, training and retaining employees
 - Payroll compliance costs EEO, safety, retirement plan, field labor reporting, healthcare, etc.
 - Legal costs associated with job management issues
 - Subcontractor compliance, management and payment process
 - Project management and general superintendent compensation, bonuses and benefits

7. Review & Implement Internal Controls to control costs, improve revenue & maximize profits

- a. Manage labor costs
 - Utilize electronic daily time sheets and field reporting
 - Eliminate 10-10-10-10 labor cost waste and fraud
 - Consider thumb or facial recognition technology
 - Weekly time sheets cost money

- b. Manage subcontractors
 - Run credit report annually on all subcontractors
 - If bond is waived, obtain audited or reviewed financial statement
 - Bond major subcontractors without exception
 - > Verify validity of bonds with agent (and insurance certificate)
 - Scrutinize subcontractor quotes that are significantly low
 - Be concerned about subcontractor's exposure to price increase
 - Set up monthly email verification system with sub suppliers to verify payment - offer to joint check for past due amounts
 - Implement DBE compliance procedures and provide adequate training to project managers

8. Beef Up Bidding & Estimating Controls

- a. Bid smarter: set minimum gross profit goals; know your actual costs
 - <u>Realize you are a "market maker"</u> the lower you bid, the lower your competitor will bid to catch you
 - Is the problem with bid prices "*staring at you in the mirror*"?
 - Prepare detailed bid spread analysis each quarter. Compare bid spread amounts to final fade/gain.
 - > Create standard bid spread alert amounts
 - > Greater than 10% re-bid to look for error
- b. "Cheap Seat Idea": Calculate average bid spread over prior 2 years; consider addition of 50% average bid spread to lump sum item (mobilization)

- c. Review internal controls over estimators
 - Are three quotes obtained and documented?
 - Can subcontractor bond the job? Determined before using them?
 - Be skeptical of estimator/supplier/sub relationships scrutinize perks
- d. Implement "war room" bidding process and mentality
 - Resist last minute bid cut based on a "whim"
 - Lock down no cell phones, monitor email until after bid time

9. Have Annual Meeting with Surety, Lenders & Key Advisors

- a. Invest time to develop banking and bonding relationship
- b. Review audited financial statements and 1st quarter results
- c. Review and discuss budget for upcoming year
- d. Review and discuss backlog, upcoming bids, equipment needs, key personnel, acquisition opportunities
- e. Discuss continuity / succession plan and other strategies
- f. Listen to input and advice from surety and lenders they want to loan you money and provide bonding

10. Become Recession Proof

- a. Discontinue loans to related parties, outside businesses and employees
- b. Stick with your core business not a good time for a "restaurant" investment - marinas, hunting lodges, race cars, race horses, gold mines, multiple spouses, etc.
- c. Don't sign bonds for other contractors Period
 - The professionals said NO
 - In effect, using a "non-bondable" subcontractor is "same as"

- d. Be content with less volume if bid margins are tight
 - "Profit thrills, but bad revenue kills"
 - Learn to say "no" to prime contractors/owners asking for a bid cut
 - Don't be slow to cut overhead and costs
- e. Take care of key employees your most valuable asset
- f. Develop a recession proof balance sheet:
 - Cash will always be King maintain excess cash of 10% of annual revenue
 - Get debt under 30% of equity
 - No under-billings
 - Over billings of 5% of backlog
 - No bad receivables and obsolete inventories
 - "Dry powder" to be a buyer during down economy



Answers?

Thank you.